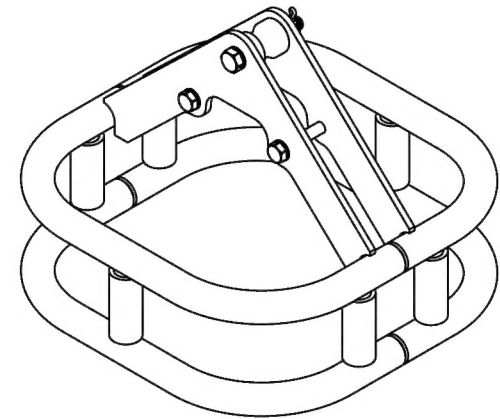
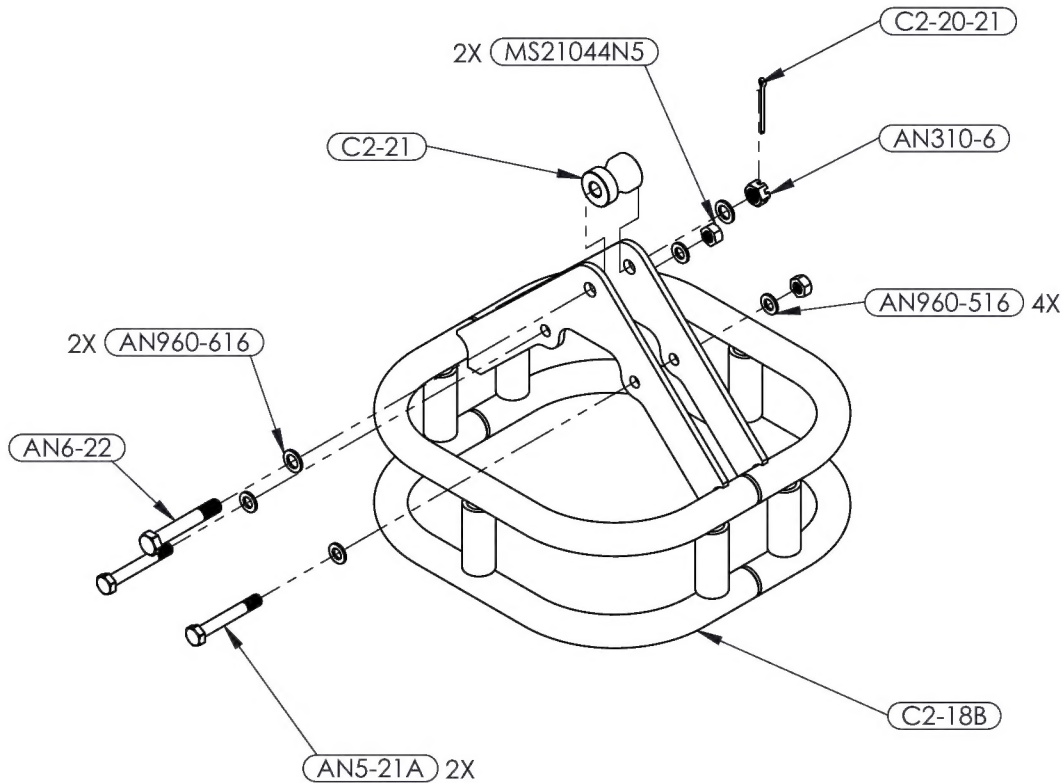


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0097	UPDATED TO NEW STANDARD. C2-20-23 REPLACED WITH AN5-21, C2-20-15 REPLACED WITH AN960-616, C2-20-25 REPLACED WITH MS21044N5, C2-20-27 REPLACED WITH AN960-516.	8/9/2016	DEW	SM



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			C2-18B	1	WELDMENT			1
			C2-21	1	LIFTING BUSHING			1
		B/O	AN310-6	1	LIFTING BOLT CASTLE NUT	STEEL	3/8-24	1
		B/O	AN5-21A	2	CAGE BOLT	STEEL	5/16-24	1
		B/O	AN6-22	1	LIFTING BUSHING BOLT	STEEL	3/8-24	1
		B/O	AN960-516	4	CAGE BOLT WASHER	STEEL	Ø5/16	1
		B/O	AN960-616	2	LIFTING BOLT WASHER	STEEL	Ø3/8	1
		B/O	C2-20-21	1	COTTER PIN	STEEL	Ø3/32 X 1-1/2 (MCMaster-CARR #98338A150)	1
		B/O	MS21044N5	2	CAGE BOLT LOCKNUT	STEEL	5/16-24	1

DART AEROSPACE																	
TITLE C2 RING CAGE																	
DWG NO. C2-RC	REV 2																
<table border="1"> <tr> <td>MAT'L</td> <td rowspan="4"> UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125° 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 </td> </tr> <tr> <td>HEAT TREAT</td> </tr> <tr> <td>FINISH</td> </tr> <tr> <td>SPEC</td> </tr> <tr> <td>DRAWN BY: GILBERT</td> <td rowspan="4"> USED ON MODEL </td> </tr> <tr> <td>CHECKED: DUERFELDT</td> </tr> <tr> <td>OPPS APPR: ANDERSON</td> </tr> <tr> <td>QA APPR: LINDSAY</td> </tr> <tr> <td>APPROVED: MACKOVJAK</td> <td></td> </tr> <tr> <td>SCALE 1:5</td> <td>DATE 10/2/2012</td> </tr> <tr> <td colspan="2">SHEET 1 OF 1</td> </tr> </table>		MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125° 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	HEAT TREAT	FINISH	SPEC	DRAWN BY: GILBERT	USED ON MODEL	CHECKED: DUERFELDT	OPPS APPR: ANDERSON	QA APPR: LINDSAY	APPROVED: MACKOVJAK		SCALE 1:5	DATE 10/2/2012	SHEET 1 OF 1	
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